

NOTES:

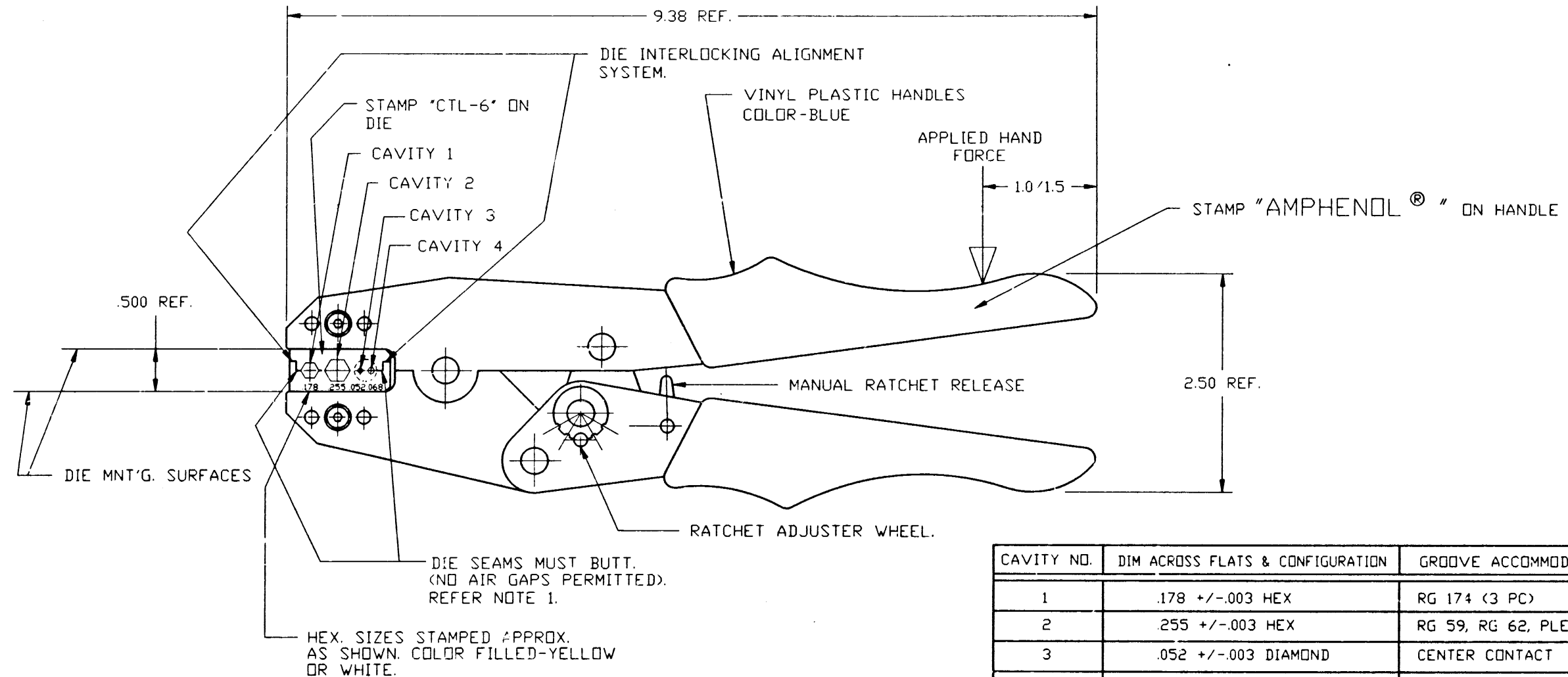
1. INITIAL TOOL SETTING REQUIREMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
2. NOTE: LABEL 999-406 MUST BE AFFIXED TO TOOL CONTAINER BOX.
3. DO NOT SCALE THIS DRAWING.
4. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-6

DRAWING NO.
THIRD ANGLE PROJ

REVISIONS				
REV	DESCRIPTION	DATE	ECO	APPR
A	OFFICIAL ENG. RELEASE TO MFG.	2/4/93	39327	JM/RV
B	REDRAWN WAS 'C'; CLARIFY CONFIGURATION ON TABLE, ADD NOTES 3, 4 & 5.	29 JULY 94	40132	CPM/
C	ADDED CAVITY 4, .068 ±.003 HEX	04 Nov 94	40248	SD/



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES
± .015 (0.381 mm) ± .005 (0.127 mm) ± 1°

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MATERIAL
AS PURCHASED

REFERENCE
EAR 961458-4
AT&T/NYNEX

DRAWN
J. MULVEY
ENGINEER

DATE
2/1/93
DATE

APPROVED
J. MULVEY

DATE
2/1/93

CAD FILE
F:\DEPT611\TOOLS\CTL-6

TITLE
QUICK CRIMP TOOL
FOR BNC & TNC
CRIMP PLUGS-
3 PC. TYPES

Amphenol
Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A. 06810

SCALE: .75:1 SHEET OF
DRAWING NO. CTL-6
ISSUE C