

11

11

58

8.5

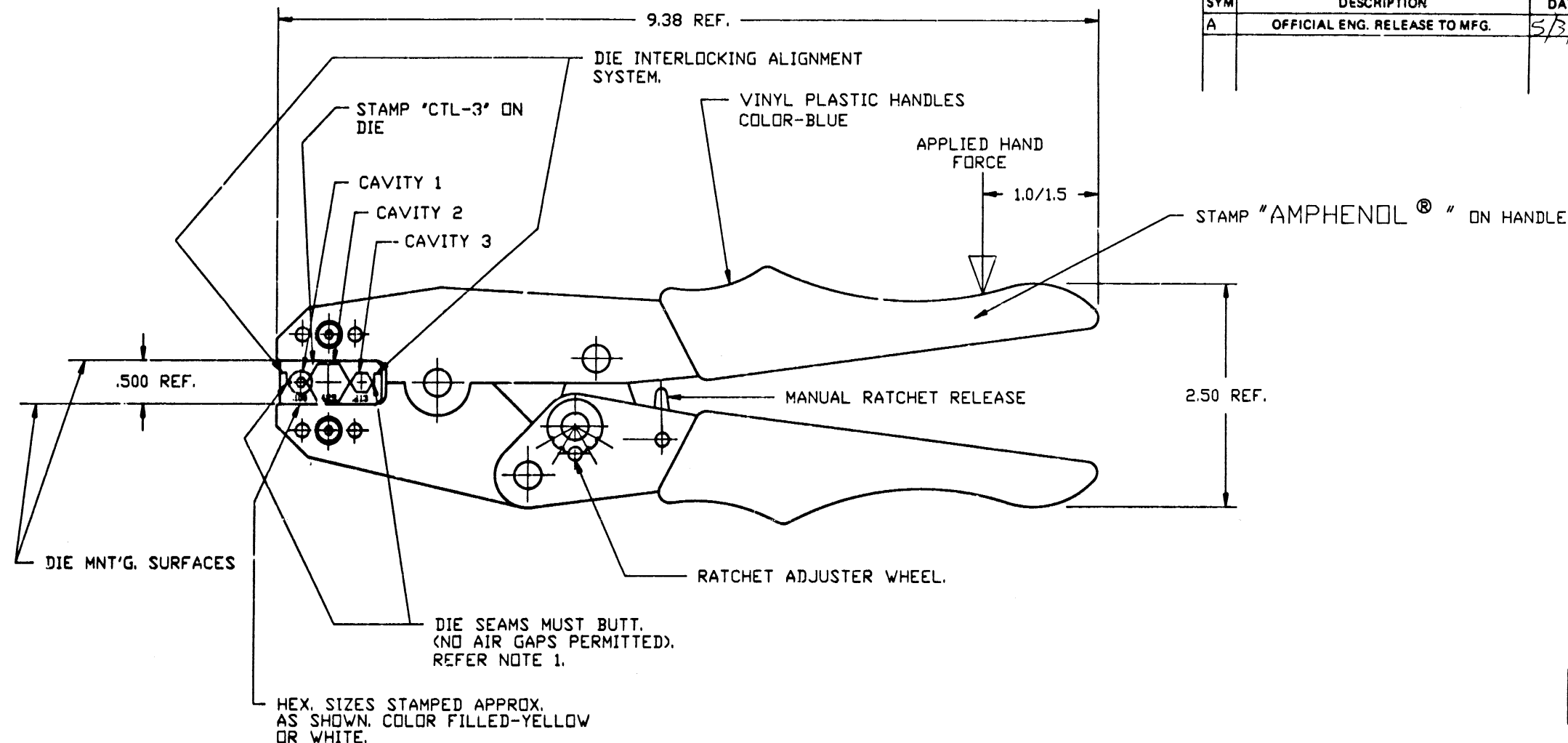
11"

17"

DO NOT SCALE THIS DRAWING

REVISIONS

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	5/3/91	38063	DR



CTL-3
DRAWING NUMBER
ISSUE
A

NOTES:

1. INITIAL TOOL SETTING REQUIRMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE: LABEL 999-308 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.100 +/- .003	CENTER CONTACT
2	.429 +/- .003	RG8, 213, 214 ETHERNET
3	.213 +/- .003	RG58

RFX PROGRAM

REF. CAD FILE: H:\DEPT611\TOOLS\CTL-3

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED

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NEXT ASSY	USED ON
MATERIAL AS PURCHASED	REFERENCE DRAWING NO. EAR 962370-0
SPECIFICATION	
FINISH AS PURCHASED	

DRAWN BY TERRI ALBERA	DATE 4-30-91
CHECKED D. RYCE	DATE 5-1-91
ENGINEER D. RYCE	DATE 5-1-91
QUALITY ASSURANCE	DATE
MFG. ENG. H. FREEDLAND	DATE 5/2/91

QUICK CRIMP TOOL FOR N CRIMP PLUGS- 3 PC. TYPES
CODE IDENTIFICATION 74868
DRAWING SIZE C
DRAWING NO. CTL-3

Amphenol Corporation
RF/Microwave Operations
Danbury, Conn. U.S.A.
SCALE 1=1
SHEET OF
ISSUE A