

NOTES:

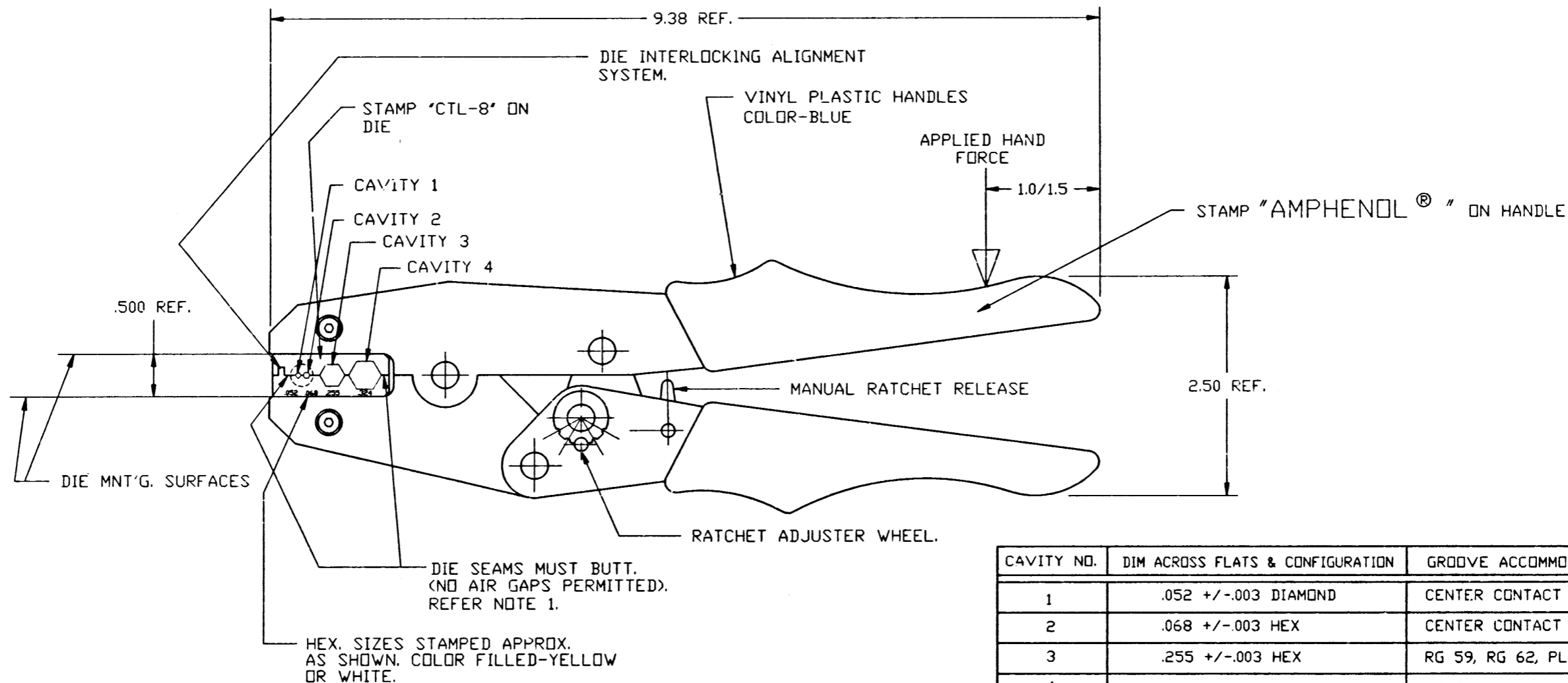
1. INITIAL TOOL SETTING REQUIRMENTS:

- WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
- 2. NOTE: LABEL 999-415 MUST BE AFFIXED TO TOOL CONTAINER BOX.
- 3. DO NOT SCALE THIS DRAWING.
- 4. REMOVE ALL BURRS, BREAK SHAPP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- 5. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

CTL-8

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	A	OFFICIAL ENG. RELEASE TO MFG.	OCT 25 1994	40249	JM/RV



CAVITY NO.	DIM ACROSS FLATS & CONFIGURATION	GROOVE ACCOMMODATIONS
1	.052 +/- .003 DIAMOND	CENTER CONTACT
2	.068 +/- .003 HEX	CENTER CONTACT
3	.255 +/- .003 HEX	RG 59, RG 62, PLENUM 59 & 62
4	.324 +/- .003 HEX	RG 6

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL ±.015 (0.381 mm) 3 PLACE DECIMAL ±.005 (0.127 mm) ANGLES ± 1°	MATERIAL AS PURCHASED	DRAWN J. MULVEY DATE 10-12-94	TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES	Amphenol Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810		
	REFERENCE EAR 964419-0	ENGINEER DATE 15 OCT 94 APPROVED J. MULVEY DATE 10-12-94				SCALE: .75:1 SHEET OF
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