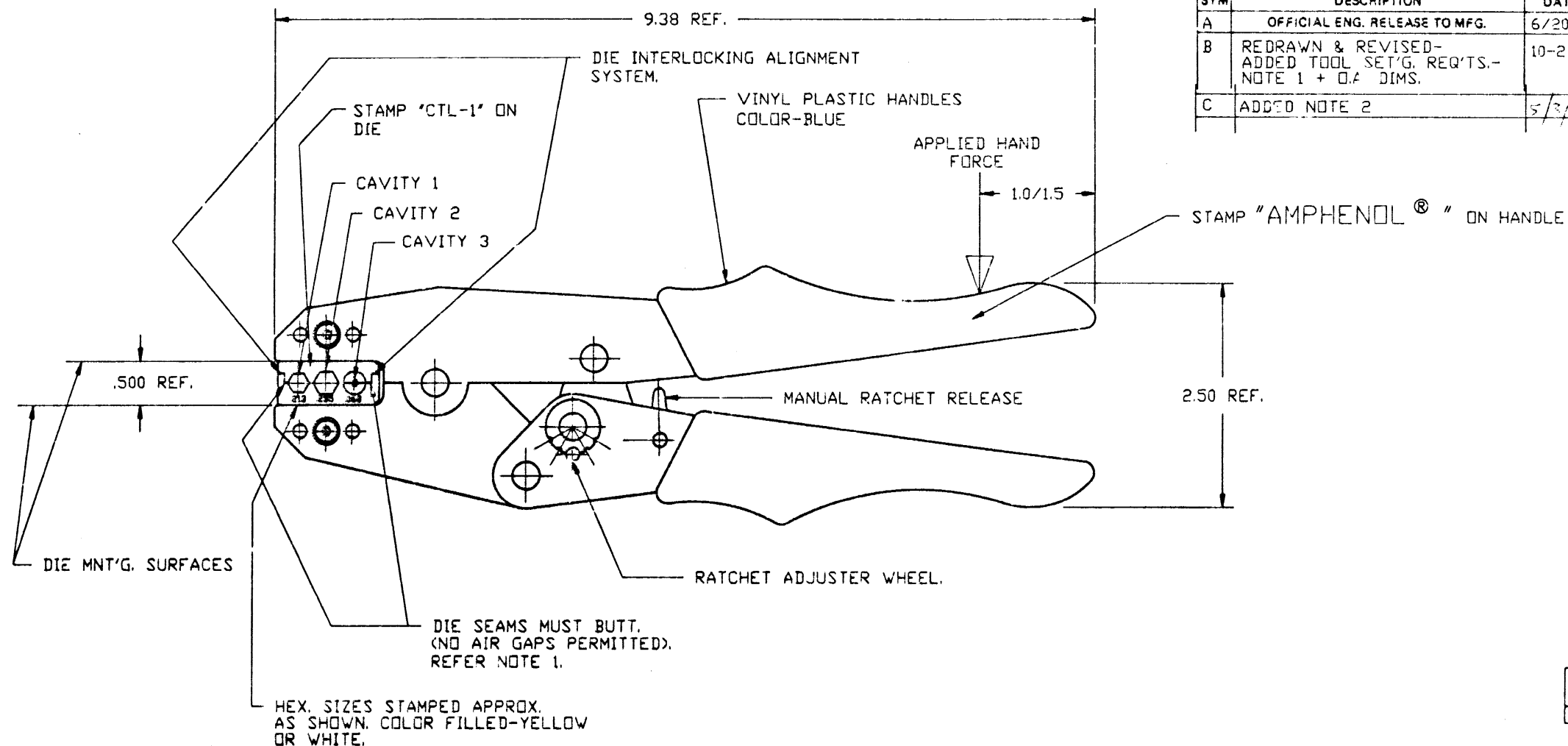


DO NOT SCALE THIS DRAWING

REVISIONS

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	6/20/90	37332	JM/I
B	REDRAWN & REVISED- ADDED TOOL SET'G. REQ'TS.- NOTE 1 + D/A DIMS.	10-2-90	37585	MAV DR
C	ADDED NOTE 2	5/3/91	38063	DR



CTL-1

DRAWING NUMBER ISSUE
C

NOTES

1. INITIAL TOOL SETTING REQUIREMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE LABEL 999-306 MUST BE AFFIXED TO TOOL CONTAINER BOX.

CAVITY NO.	DIM. ACROSS HEX FLATS	GROOVE ACCOMMODATIONS
1	.213 +/- .003	RG 58, PLENUM 58
2	.255 +/- .003	RG 59, RG 62, PLENUM 59 & 62
3	.068 +/- .003	CENTER CONTACT

RFX PROGRAM

REF. CAD FILE: HNDPT611TOOLS\CTL-1

PART NO.	QUAN.	UOM.	DATE	DESCRIPTION	CODE	FINISH
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LIST OF MATERIAL

<div>REMOVE ALL SQUARE BREAK CORNERS AND SHARP EDGES. USE MAXIMUM ALLOWED SPECIFICATIONS</div> <div>NOTES - These drawings, specifications or other data are the property of AMPHENOL CORPORATION. They must be returned upon request and are confidential and are not to be disclosed to any person other than those to whom they are given by AMPHENOL CORPORATION. No part of these drawings, specifications or other data may be reproduced or used in any manner without the written permission of AMPHENOL CORPORATION. No part of these drawings, specifications or other data may be used in any way for the purpose of manufacturing or otherwise without the written permission of AMPHENOL CORPORATION.</div>			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:			DRAWN BY J. MULVEY		DATE 6-13-90		TITLE QUICK CRIMP TOOL FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES		Amphenol Corporation		
	NEXT ASSY	USED ON				CHECKED D. ROYCE		DATE 6-15-90		FOR BNC & TNC CRIMP PLUGS- 3 PC. TYPES		RF/Microwave Operations Danbury, Conn. U.S.A.		
	AS PURCHASED		MATERIAL			2 PLACE DECIMAL .015 (0.381 mm)		3 PLACE DECIMAL .005 (0.127 mm)		ANGLES .1°				
			SPECIFICATION			REFERENCE DRAWING NO			ENGINEER D. ROYCE		DATE 6-15-90			
						REF. EARN# 961726-1			QUALITY ASSURANCE W. JOHNSTON		DATE 6-19-90			
			FINISH						BY H. FREDLUND		DATE 6-19-90		CODE IDENTIFICATION DRAWING SIZE DRAWING NO.	
	AS PURCHASED										74868		C	
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													SHEET OF	

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